

Date: Tuesday, 08/04/2008 12:53:00 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GUSSET
 Job Number : 38469
 Estimate Number : 13162
 P.O. Number :
 This Issue : 08/04/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D37331
 Drawing Number : D3733 REVA
 Project Number : N/A
 First Issue : / / Type : SMALL /MED FAB Drawing Revision : A
 Material :
 Previous Run : 37297 Due Date : 15/04/2008 Qty: 8 Um: Each
 Written By :
 Checked & Approved By : JLD 08.4.08
 Comment : Est Rev:A 08-01-30 new issue DD verified by:EC
 Est Rev:B 08-03-19 ecn 1158 DD verified by:

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.0292 sf(s)/Unit Total : 0.2335 sf(s)

6061T6 aluminium .125" thick

(M6061T6S125)

Batch: 106634 B 8-4-8

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3733

Dwg Rev: A B 8-4-8

Prog Rev: A

2- Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Deburr if necessary

08/04/09 22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 08/04/2008 12:53:00 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 38469

Part Number: D37331

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/09/09 (x22)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock
Location: 266

8/4/9 50

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/10

Job Completion



mf 08-04-09

N

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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WITHOUT NOTICE
WORK ORDER
NO. 38469

D3733-1 GUSSET

08.02.17

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF DART SPEC M6061T6S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

A	NEW ISSUE	AJS	08.02.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	155	HAWKESBURY, ONTARIO, CANADA	
CHECKED	155	DRAWING NO.	REV. A
MFG. APPR.	155	D3733	SHEET 1 OF 2
APPROVED	155	TITLE	SCALE
DE APPR.	155	GUSSET	NTS
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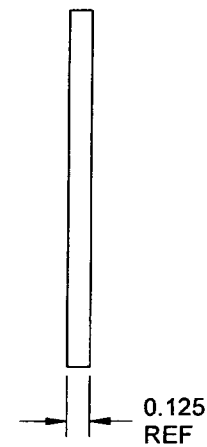
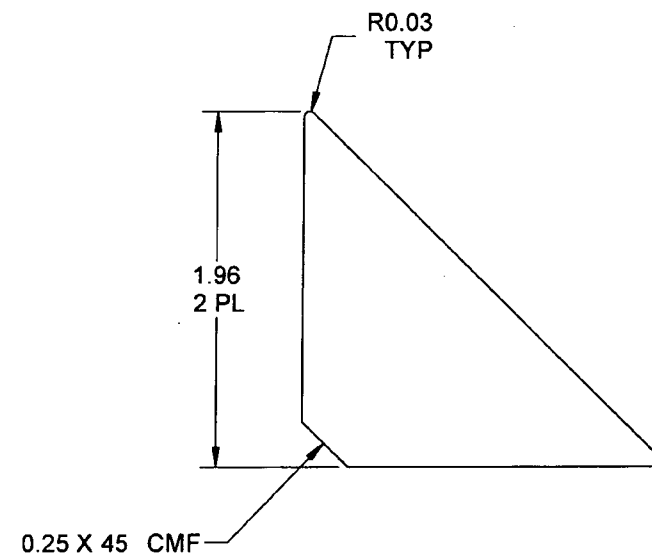
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**D3733-1 GUSSET**

08-03-17 MP

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NO 38469

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.	AD	D3733	SHEET 2 OF 2
APPROVED	AD	TITLE	SCALE
DE APPR.	AD	GUSSET	1:1
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